

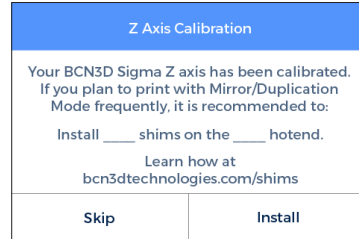
Technical manual

How to install shims

How to install shims

During the *Printer Calibration* process or before printing a job with Duplication or Mirror mode, the Sigma may suggest you to install shims to correct the Z offset between nozzle tips.

Once you confirm you want to install the shims, remember the number of shims to install on which hotend and just follow the screen instructions:



1.

Wait until the printer cools down to avoid any dangerous manipulation.

2.

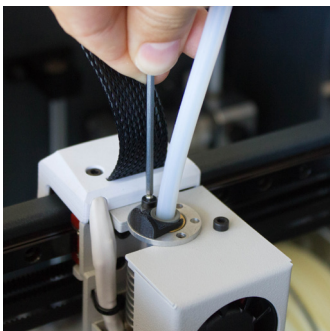
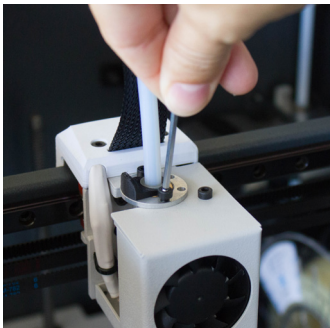
Turn off the machine.

3.

Unscrew the 2 bolts at the specified hotend .

4.

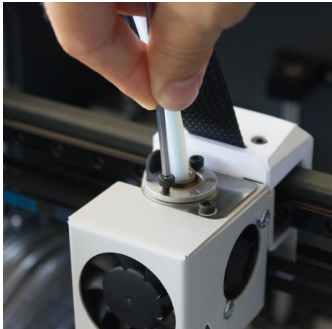
Install as many shims as were indicated in the screen.



How to install shims

5.

Screw the bolts again.



6.

Turn on the machine and follow the instructions on the screen.



BCN3D